

T027 ProMax

Treadmill

USER'S MANUAL



This manual is for reference only, please take the physical prevail,

if any after-sales problems, please contact the seller customer service 7*24 hours

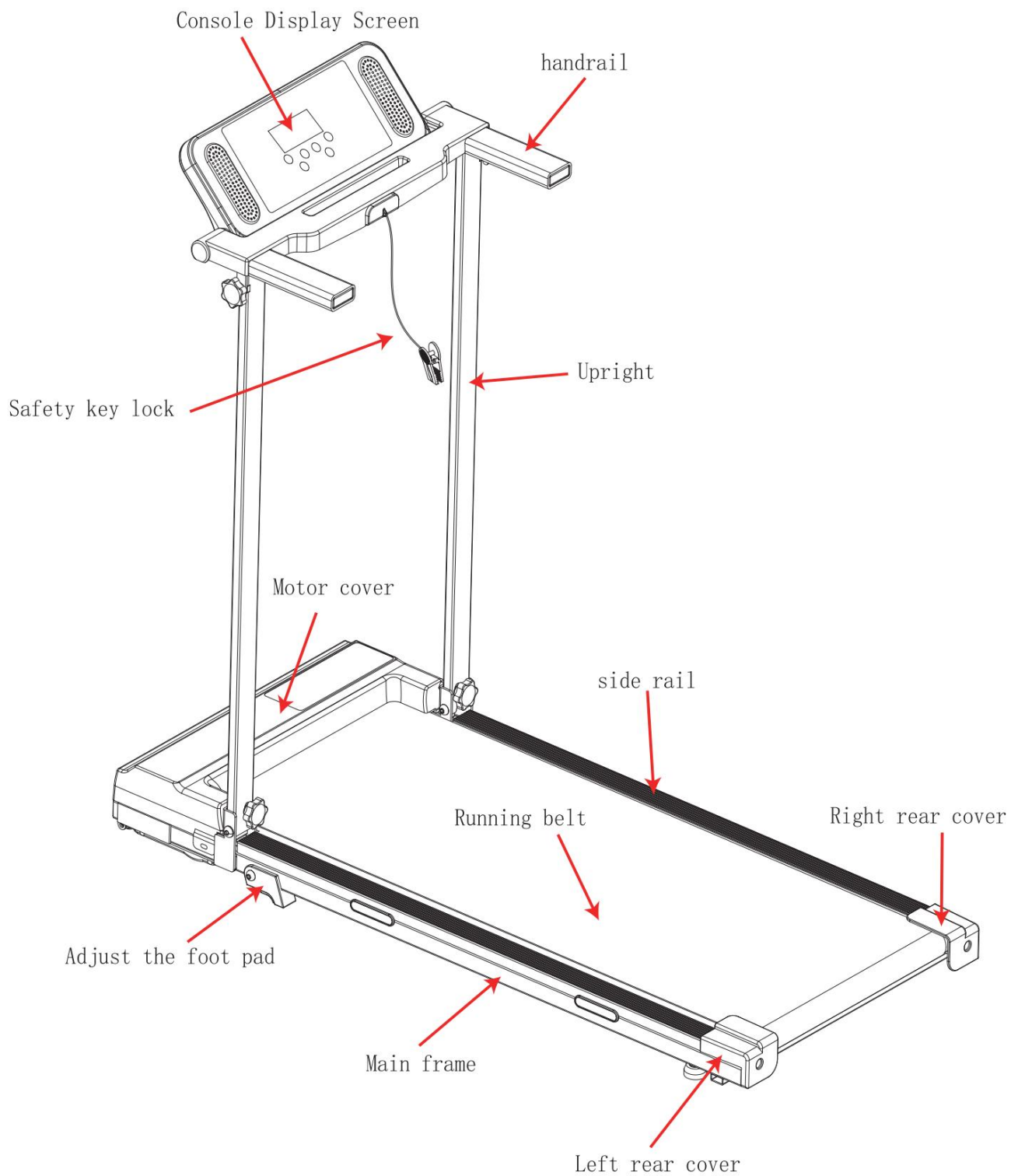
PLEASE DO NOT RETURN THIS PRODUCT WITHOUT ASKING OUR CUSTOMER SERVICE FIRST

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(1) BRIEF INTRODUCTION

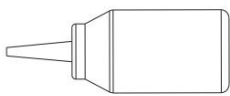
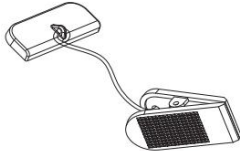
(all parts are indicated in the diagram)



ATTENTION

1. Please definitely read the guide for operations carefully before assembly. If anything goes wrong during the assembly process, please contact us for customer service.
2. Please be aware that the return of the treadmill is not available in case of product failure due to improper or forced assembly!
3. The main commodity and its accessories are required together with the original package intact when the return is reasonable. Otherwise it must be paid at the price if the damage is caused by human factors or there are components missing (the outer packing or the spare parts).
4. In order to ensure your safety, please do not transport or move the treadmill when it's operating lest your fingers or body be clipped and injured. And we are not responsible for injuries or accidents due to improper use.

Assembly Kit

 Hexagonal Plum Blossom Knob M8*25 x2	 Hexagonal Plum Blossom Knob M8*22 x2	 User Manual X1
 5MM Allen wrench x1	 Oil bottle X1	 Safety key lock x1

TECH SPECS

working voltage	AC110V~50/60HZ
maximum safety weight load	400LBS
overall dimension	40.94x19.06x36.30in
effective area	14.41x35.43in
continuous output	3.5HP
Speed Range	0.6-10MPH

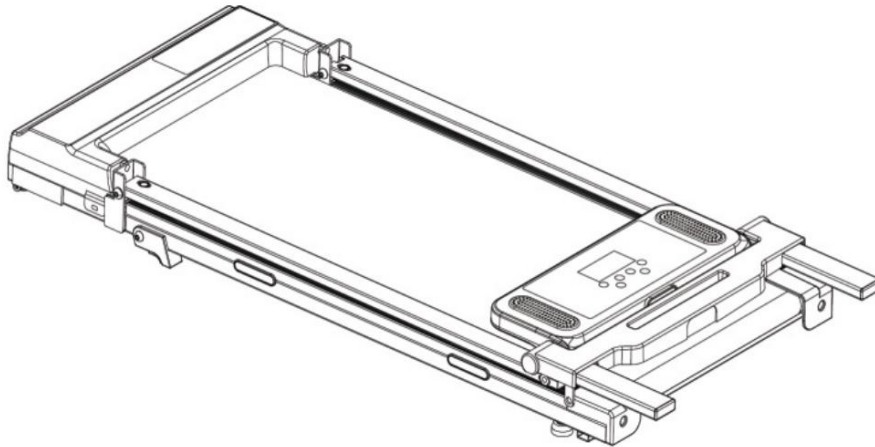
PLEASE READ ALL THE INSTRUCTIONS IN THE MANUAL CAREFULLY BEFORE ASSEMBLY AND USE.

PLEASE KEEP THIS GUIDE BOOK FOR FUTURE REFERENCE.

PLEASE BE AWARE THAT THE APPEARANCE, COLOR AND SURFACE PATTERN OF OUR PRODUCTS SHALL BE BASED ON THE ACTUAL WITH CONTINUOUS UPDATING WITHOUT PRIOR NOTICE.

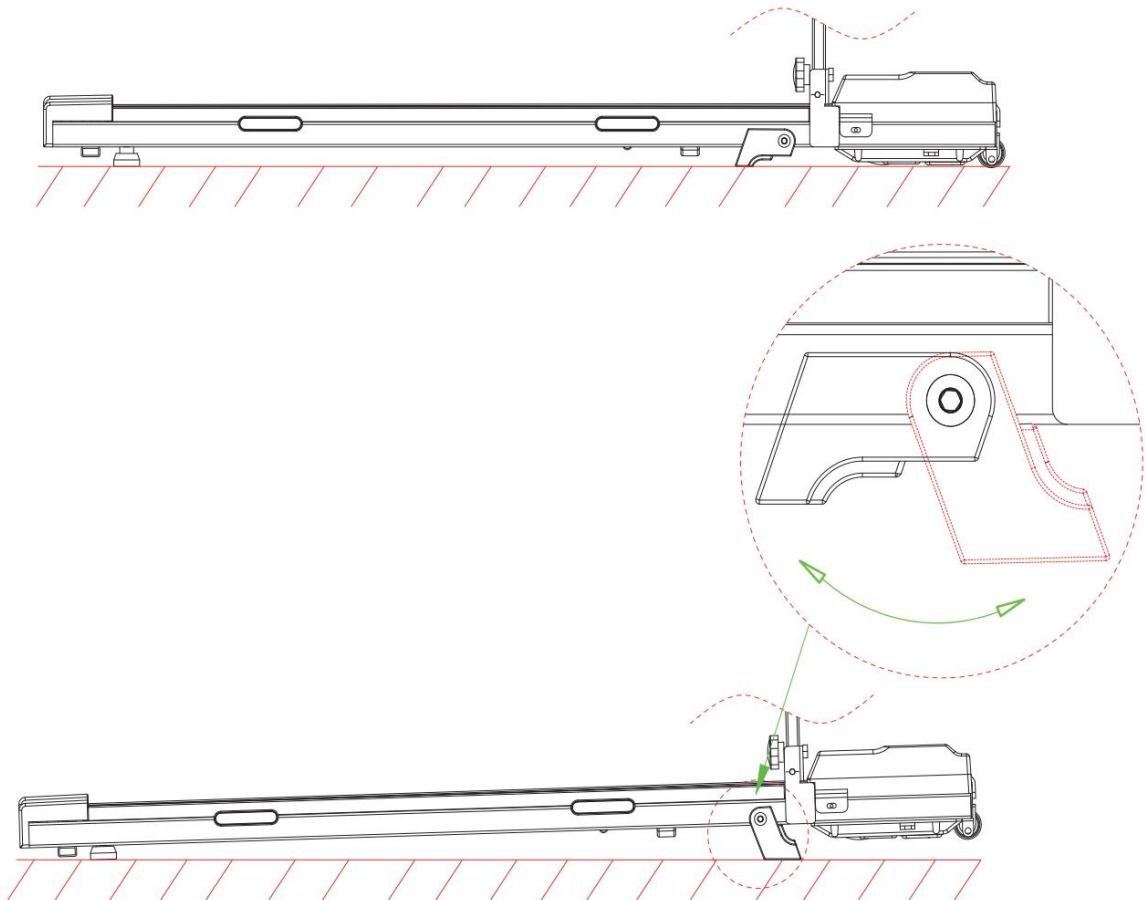
(2) ASSEMBLY INSTRUCTIONS

1. Open the packing carton, take out all the spare parts and place the main frame of the treadmill flat on the floor.

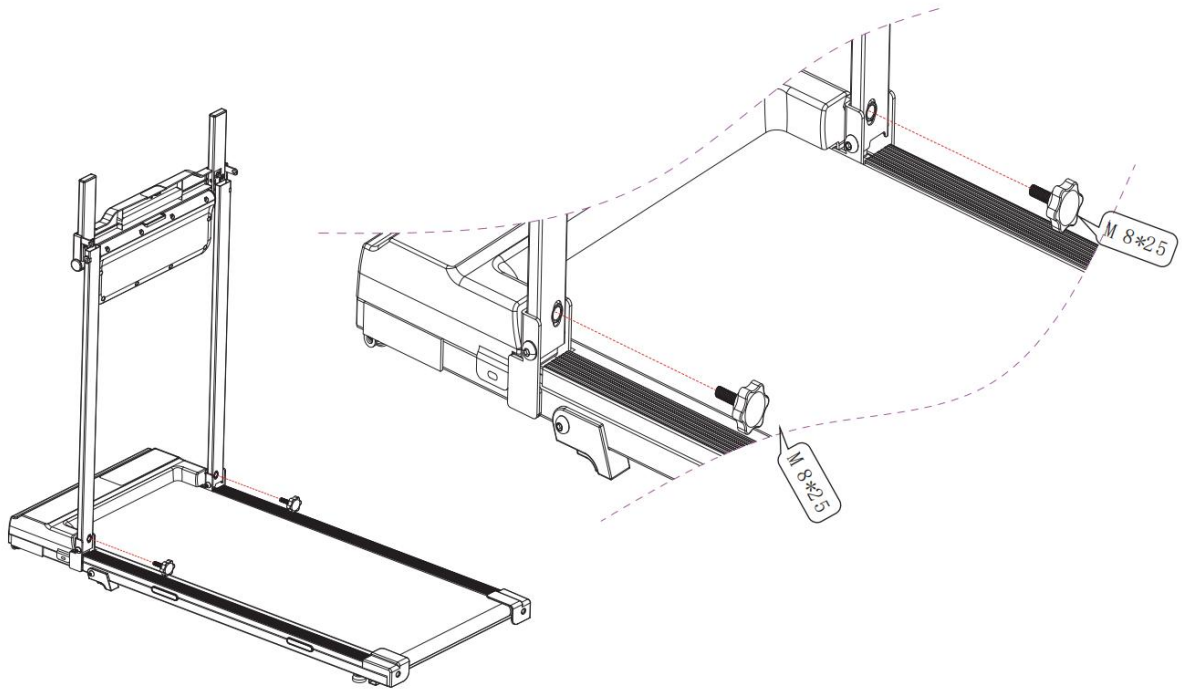


2. Inclined Footpad User Guide

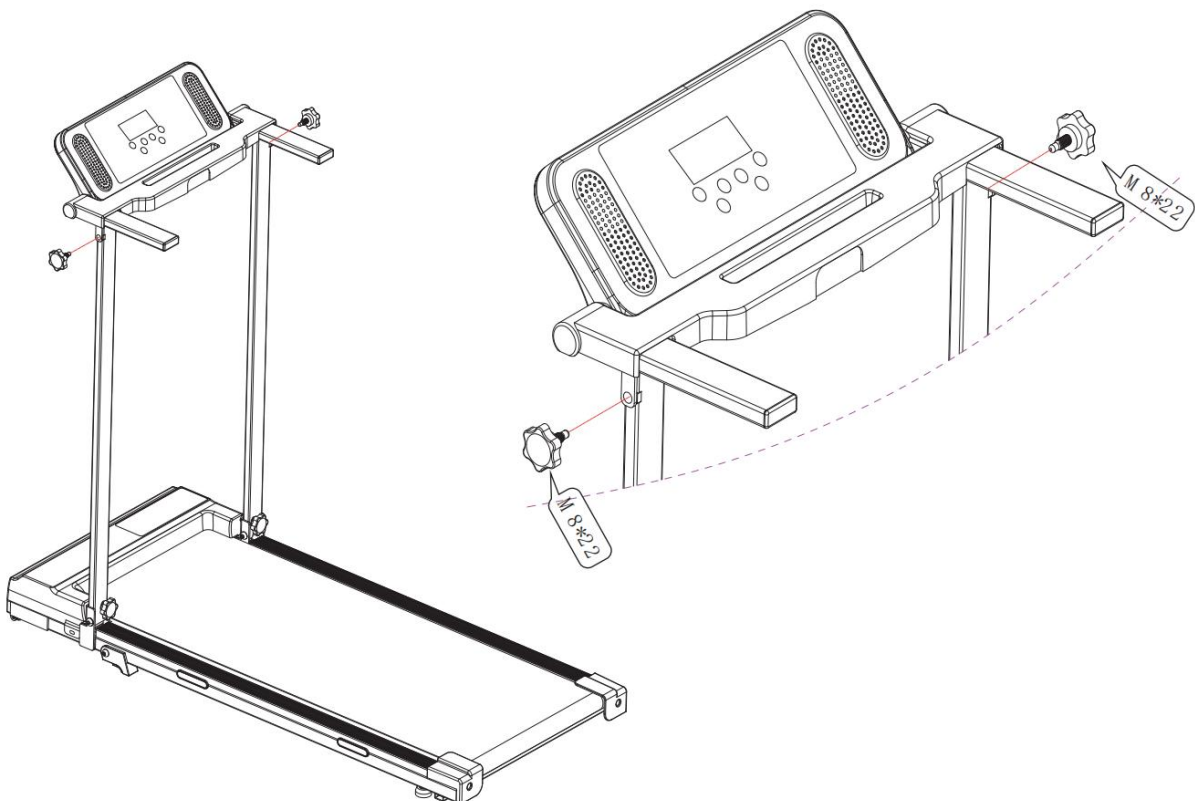
Featuring a folding incline function, users may manually adjust the incline angle. The factory default angle is typically around 0 degrees. When manually adjusting the angle, the incline will be approximately 2 degrees. Please note that both sides must be adjusted to the same angle for the device to function correctly.



3. fold up the riser and secure the column to the frame with 2 Knobs M8*25 ; when fixing the knobs, put the knobs in horizontally. Can Not be fixed diagonally to prevent thread damage, the two Knobs first do not fix too tight, to the table frame fixed after the two knobs can be fixed tight.



4. fold up Console Display Screen , and fix Console Display Screen and the standpipe with 2 knobs M8*22; the position of Console Display Screen fixing knob see picture, please tighten the KNOB.



5. put the safety key in the correct position of the meter. After fixing the knob of the standpipe to the frame, it can be turned on by electricity



Folding Instructions

6. Pull the display panel backward until it is flush with the electronic meter, unscrew the two hexagonal knobs (M8*22) at Position A (see Figure 1), then gently rotate the electronic meter to align flush with the riser. Next, unscrew the two hexagonal knobs (M8*25) at Position B (see Figure 1).

Hold the electronic meter and the riser securely, and slowly lower the riser and electronic meter onto the treadmill deck along the directions indicated by the two arrows, positioning them as shown in Figure 2.

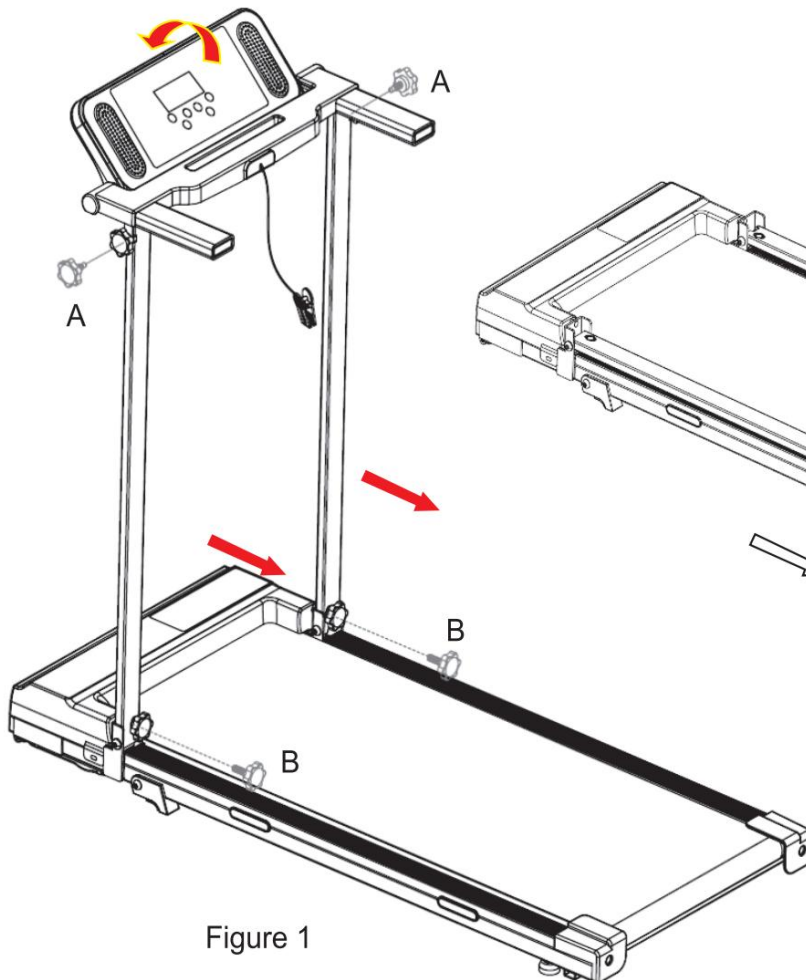


Figure 1

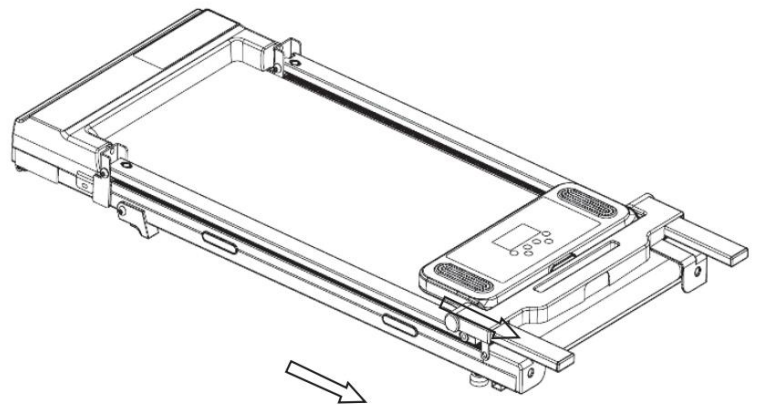


Figure 2

A		M8*22
B		M8*25

(3) EXERCISE GUIDE

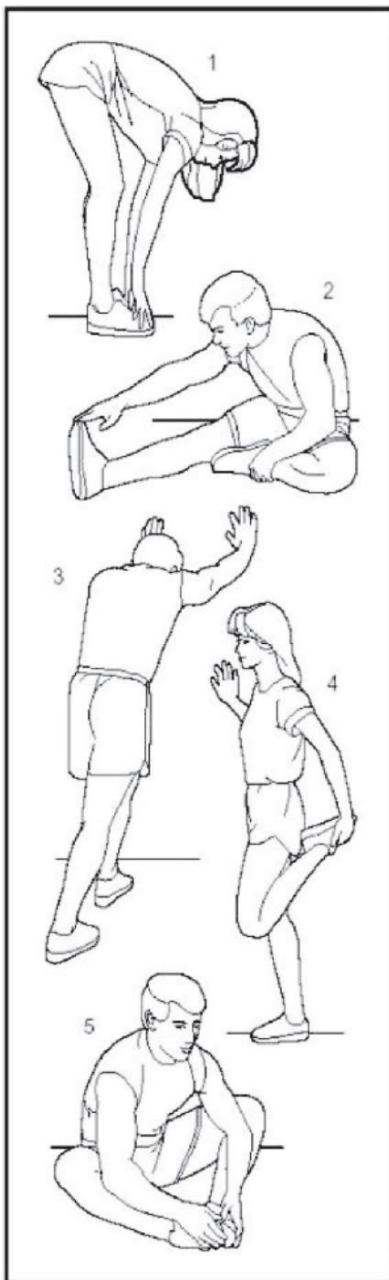
WARM-UP

5 to 10 minute warm-up is required before exercise on the treadmill.

BREATH

Do not hold your breath while exercising. Generally we recommend inspiration by nose and expiration by mouth in accordance with your movements. Please cease your exercise instantly when you are too short of breath.

FREQUENCY



The same part of the muscle need at least a 48-hour rest, which means you should exercise every other day.

TRAINING LOAD

The initial training load rests with trainingstate individually. And you could raise it according to the progressive training principle. Muscle soreness could be a normal phenomenon at the beginning of your training cycle, which would fade gradually along with the exercise process.

MEAL ARRANGEMENT

In order to protect the digestive system, please assure neither to exercise until one hour later after meals nor to eat until at least half an hour after exercise.

You' d better drink as less water as you can in the meanwhile so as not to increase the burden of heart and kidney.

WARM-UP EXERCISE

It could be better to warm up and make your muscle more flexible by walking for 5-10 minutes regardless of the speed you would, like to run on. Then stop to do stretch exercise for 5 times as the methods shown below, 10 seconds or more for both feet each time, and do it again after running.

Reach Down

Knees slightly bent and body slowly bent forward, back and shoulders relax, trying to touch toes. Keep 10-15 seconds and relax. Repeat 3 times (picture 1).

Hamstrings Stretches

Sitting on a clean cushion, put one leg straight, the other inward and close to the inside of the straight leg. Try to touch your toes with your hands. Keeping for 10 to 15 seconds, and relax. Repeat 3 times for each leg (picture 2).

Crus and Feet Tendon Stretches

Standing with two hands on the wall or tree, one leg behind. Keeping your legs straight and the heel on the ground, tilt to the wall or tree. Keep 10 to 15 seconds, and relax. Repeat 3 times for each leg (picture 3).

Quadriceps Stretches

Keeping your balance with your left hand holding on the wall or table, then stretch your right heel toward your buttocks slowly, until you feel very tense in the front of your thigh. Keep 10 to 15 seconds, and relax. Repeat 3 times for each leg (picture 4).

Sartorius (Inner Muscles of Thigh) Stretches

Sitting down with your soles opposite and knees outward Pull your feet toward your groin Keep 10 to 15 seconds and relax. Repeat 3 times (picture 5).



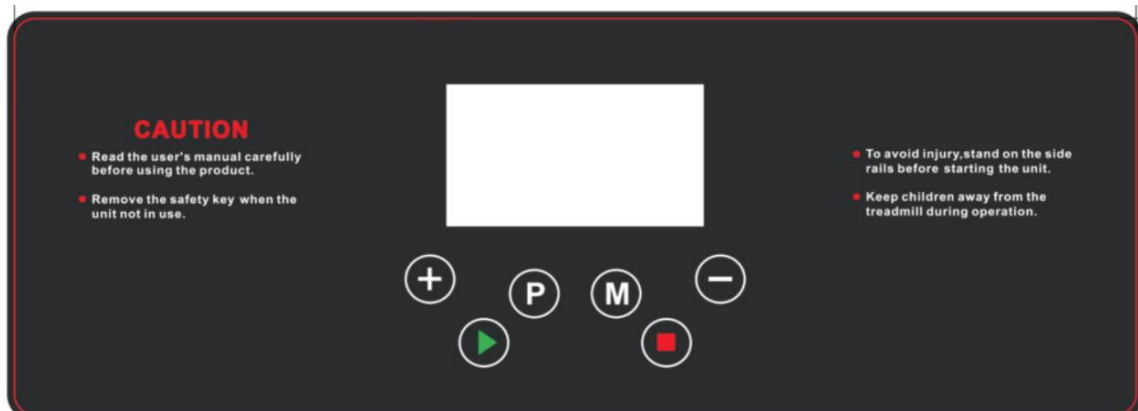
1. Using the treadmill: Plug in the power supply, switch on the power (the switch is red) (1), and it will illuminate. You will then hear a 'beep', after which the display will light up (For the color screen system, please wait patiently for a moment until the start screen appears).

2. Safety Key Introduction:

The treadmill will only operate when the safety key is fully inserted into the yellow indicator slot on the console. Clip the safety key onto your clothing; should an emergency arise, immediately pull the key to halt the motor instantly. To resume use, reinsert the safety key. Under any circumstances, removing the safety key will stop the treadmill. If the safety key is not properly attached to the magnetic sensor plate, an E0 error may appear. If this occurs, please remove the safety key and reattach it securely. Make sure the safety key is firmly magnetized to activate the treadmill and ensure normal operation.

(4) System Operation Instruction

1. Operation Manual



(1) 'SPEED' DISPLAY

This display area could show the speed of running belt when the treadmill is in operation, ranging from 0.6~10 MPH H, and the number signal of a countdown from 3 to 1 when the running is starting.

(2) 'TIME' DISPLAY

This display area could show forward timing (from 0:00 to 99:59) which will be reset at 99:59 and the countdown from the set time to zero. Then the treadmill will smoothly stop when the countdown is finished, and transfers to standby.

(3) 'DIS.' DISPLAY

This display area could show the running distance which will be counted forward from 0.0 to 99.9 and be reset when it's over 99.9. The distance countdown will start at the set distance and descends to zero. Then the treadmill will smoothly stop when the countdown is finished, and transfers to standby.

(4) 'CAL' DISPLAY

This display area could show the calories consumed, forward from 000 to 999 and countdown from the set number to zero. The number will be reset if it's over 999. When the countdown is finished the treadmill will smoothly stop when the countdown is finished, and transfers to standby.

2. BUTTON FUNCTION

(1) 'PROG' is the button which you could press and choose different built-in programs from P01 to P12 in the standby state.

(2) 'MODE' is the button which you could press and choose various modes including '30:00', '1.0', '50.0' ('30:00' refers to time countdown mode; '1.0' refers to running distance countdown mode; '50.0' refers to calories countdown mode).

The relevant numerical value of all countdown modes can be turned up and down. You can press 'START' and start your exercise with all parameters set.

3). 'START' is the key to start on the treadmill any time as long as the power is on and the safety key is correctly sucked and gripped.

(4). 'STOP' is the key to make a pause and reset the treadmill.

(5). '+', '-' are the buttons to adjust the parameters in the standby state and adjust the speed when the treadmill is operating.

And each press could make a difference of 0.2MPH on the speed. If you press the button more than 1 second, the speed would be automatically accelerated or slowed down continuously.

3. QUICK START (MANUAL MODE)

(1) Turn the power on and make sure the magnetic safety key is correctly sucked and gripped to the security lock under the control panel.

(2) Press 'START' and the system would begin to count down for 3 seconds with prompt sounds. Meanwhile the 'SPEED' DISPLAY will show the countdown number and the treadmill will start on at the speed of '1' when the countdown is over.

(3) '+', '-' could be used to adjust the running speed during operation.

4. MANUAL MODE

(1) Directly press 'START' in the standby state and the treadmill will start operating at the speed of '1'. Other indicators will count forward from zero and you could press '+' and '-' to change the speed. 2) Press 'MODE' to enter into time countdown mode and 'TIME' DISPLAY will flash showing '30:00'. Press '+' and '-' to set your running time, ranging from '5:00' to '99:00'.

- 3) Press 'MODE' in the time countdown mode to enter into running distance countdown mode with 'DIS' DISPLAY flashing and showing ' 1 '. Press '+' and '-' to set your running distance, ranging from ' 1 ' to '99.0'.
- 4) Press 'MODE' in the running distance countdown mode to enter into consumed calories countdown mode with 'CAL' DISPLAY flashing and showing '50.0'. Press '+' and '-' to set your running distance, ranging from '10.0' to '999'.
- 5) The treadmill will start operating 3 seconds later after you choose one of the three countdown modes and press 'START'. Press '+' and '-' to adjust the speed if needed. Press 'STOP' and the treadmill will come to a pause.

5. BUILT-IN PROGRAMS

Fixed program (P01~P12): continuously press the mode key to select one of the modes from P01~P12, set the time (default 30:00) with the speed plus/minus key, press START to execute the program, the treadmill will move according to the preset value of the fixed program, and the time will change the speed once every interval $(\text{Time}/10) \times 60$ seconds. Each program changes 10 segments, preset fixed program value see fixed program table.

Fixed Program Table The profile values of each program are as follows:

PROG.	SEG.	Setting time(10segments)									
		1	2	3	4	5	6	7	8	9	10
P1	Speed	3	3	10	8	8	6	6	6	6	3
P2	Speed	3	3	6	6	8	8	8	10	10	6
P3	Speed	2	6	10	10	10	10	10	2	3	2
P4	Speed	3	3	8	10	10	10	8	6	3	3
P5	Speed	3	10	10	10	10	10	10	8	8	6
P6	Speed	2	10	8	6	10	10	8	3	3	2
P7	Speed	2	10	10	10	10	10	8	3	2	2
P8	Speed	2	6	6	6	8	10	10	10	10	2
P9	Speed	2	6	8	8	10	8	10	3	3	2
P10	Speed	2	8	10	8	10	10	8	2	6	3
P11	Speed	2	3	6	8	10	10	10	8	3	2
P12	Speed	2	3	8	10	10	10	10	10	8	3

6. ENERGY-SAVING MODE

The standby state would automatically transfer to the energy-saving mode with a black display screen if there aren't any operations in 10 minutes. You could press any buttons to enter into the standby state.

7. DISPLAY VALUE RANGE

	Display range	Program Default Value	Mode ault Value	Setting range
Speed	0.6~10 MPH	/	/	/
Time (MIN)	0:00~99:59	30:00	30:00	5:00~99:00
Distance(mph)	0~99.9	/	1.0	1~99
Calories(Kcl)	0~999	/	50	10~999

8. SAFETY LOCK

At any state, pulling off the SAFETY KEY can stop the running of the treadmill urgently with the SPEED DISPLAY showing "E0". The treadmill would not respond to any other operations except shutdown. And it will resume the standby state in the case of the safety lock reloaded correctly, waiting for input instructions

9.ERROR CODE AND SIGNIFICANCE

Common failures of control system and troubleshooting

The following present error codes displayed on the electronic meter and their solutions:

ERROR CODE	FAULT ANALYSIS	HANDLING METHOD AND SEQUENCE
E0	Safety lock falls off	1. Check whether the safety lock magnet has magnetic force. 2. Check whether the socket of magnetic ring tube of the display board is loose. 3. Check whether the controller's communication line and the display board communication line are loose. 4. Replace the upper controller.
E2	Lower controller's power tube is damaged	Replace the host controller.
E4	Shield wire failure	1. First replace the 5P communication line of the display board. 2. Replace the host controller.
E5	Power tube breakdown short-circuit protection (Anti-explosion protection)	1. Exclude the cases of overweight, shortage of oil on the running belt or running board. 2.Excessive torque setting 3.Replace the motor or host controller
E6	Main motor abnormality protection	1. Check whether the motor wire is connected. 2. Replace the motor. 3. Replace the host controller.
E7	Communication error	1. Replace the 5P communication line of the display board 2. Replace the display motherboard. 3. Replace the host controller.
E8	Overload protection	1. Exclude the cases of overweight, shortage of oil on the running belt or running board. 2. Replace the running belt or running board. 3. Replace the motor. 4. Replace the host controller.
OTHER CODE	The main control chip is damaged	Replace the control

(5) Maintenance Instruction

WARNING: Please make sure pull out the treadmill's power plug before cleaning or maintaining the product.

CLEANSING: General cleaning of the unit will greatly prolong the treadmill's life.

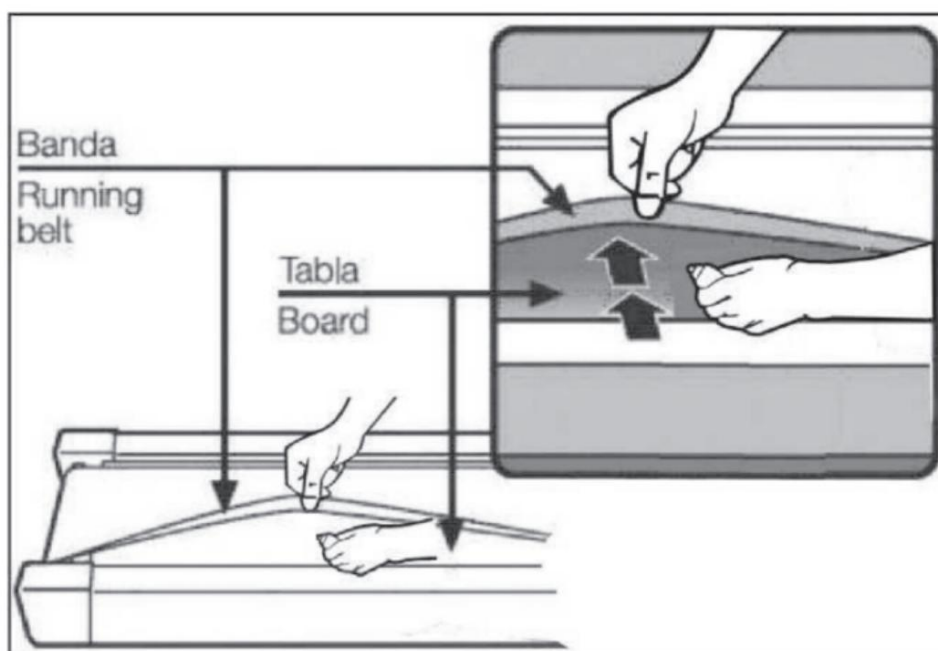
Keep treadmill clean by dusting regularly. Be sure to clean the exposed part of the deck on either side of the walking belt and also the side rails. This reduces the build up of foreign material underneath the walking belt. Make sure the shoes are clean. The top of the belt may be cleaned with a wet soapy cloth. Be careful to keep liquid away from inside the motorized treadmill frame or from underneath the belt.

WARNING: Always unplug the treadmill from the electrical outlet before removing the motor cover. At least once a year remove the motor cover and vacuum under the motor cover. This treadmill's walking belt and deck are equipped with a pre-lubricated, low maintenance deck system. The belt/ deck friction may play a major role in the function and life of your treadmill, thus requiring periodic lubrication. We recommend a periodic inspection of the deck. We recommend lubrication of the deck according to the following timetable:

Light user (less than 3 hours/ week)	Every 60 days
Medium user (3-5 hours/ week)	Every 45 days
Heavy user (more than 5 hours/ week)	Every 30 days

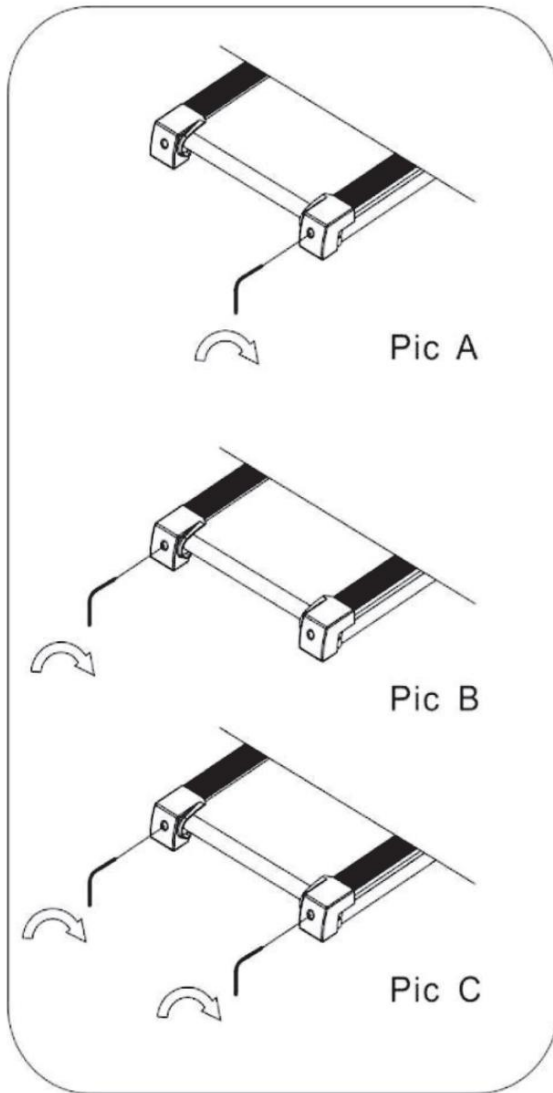
We suggest you buy lubricating oil from local distributors or contact our company directly.

Pay attention, any other maintains please ask professionals for help.



(6) BELT ADJUSTMENT

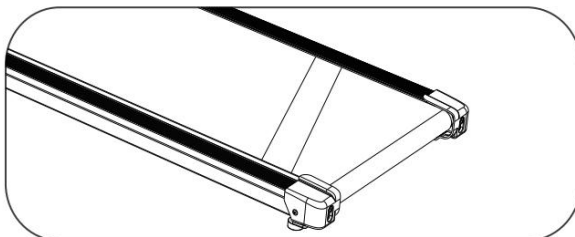
Place treadmill on a level surface. Make treadmill run at approximately 0.6-10 MPH/H , observe the running belt deviate condition.



If the belt has drifted to the right, unplug the safety lock and power switch, and turn the right adjusting bolt 1/4 turn clockwise, then insert the power switch and safety lock, make the treadmill running, observe the running belt deviate condition. Repeat above steps until the running belt be placed in the middle. **See picture A**

Once the treadmill belt swerving to the left, unplug the safety lock, turn off the power, then with the left adjusting bolt clockwise rotation 1 / 4 laps, and turn on the safety lock and power to make treadmill running, checking the deviation of the treadmill belt. Repeat the above steps until the belt centered. **See picture B**

The treadmill belt will gradually relax after above steps or after a period of time using, unplug the safety lock, and turn off the power, with the two adjusting bolt clockwise rotation 1 / 4 laps, and turn on the safety lock and power to make treadmill running, then standing on the belt to confirm the tightness. Repeat the above steps until the belt moderate tightness. **See picture C**



The appearance of indentations on the surface of a treadmill belt is a normal process phenomenon during production. The layers of the treadmill belt are bonded using a hot-pressing process, which is designed to ensure the durability and structural stability of the belt. A shallow seam or indentation will form during the bonding process; this is a normal splicing mark and does not affect the product's performance.

This guide book is for reference only. Please be aware the products shall be based on the actual without prior notice if there's some change on the actual! If you have any after-sales problems, please contact the seller customer service 7*24 hours to solve

(7) IMPORTANT SAFETY PRECAUTIONS

ATTENTION:PLEASE READ THE INSTRUCTIONS CAREFULLY BEFORE USE AND PAY ATTENTION TO PRECAUTIONS BELOW.

- 1.This treadmill is only for home use avoiding being affected with damp. Do not splash water or stack heavy objects on it.
- 2.Please wear suitable sportswear and sports shoes. Never ever exercise on the treadmill with bare feet or stretch yourself all over on it.
- 3.The power plug must be reliably grounded, and the socket should have an exclusive circuit so as to avoid being interfered with other electrical appliances.
- 4.Keep children away from the machine to avoid accidental injury.
- 5.Refrain from overuse at heavy load and long time,otherwise it would cause motor and controller damage, or speeds up the wear and aging of the bearing, the running belt and the running plate. Please carry out regular maintenance.
- 6.Please reduce the dust, retain certain air-humidity of your room and avoid producing strong static, otherwise it may interfere with the operation of the electronic meter and the controller.
- 7.Please turn off the power after use.
- 8.Please keep adequate ventilation when you use the treadmill.
- 9.Please stop immediately and consult doctors if you don't feel well or anything unusual occurs.
- 10.The silicone oil must be stored after use in a place that children can not get so as to prevent them from eating it by mistake, which could lead to serious consequences.

**WARNING: IN ORDER TO REDUCE ACCIDENTS AND INJURIES, PLEASE
OBSERVE THE FOLLOWING RULES.**

1. Please check if your garment is buttoned or zipped before using the treadmill.
2. Please wear appropriate clothes that would not be easily hooked or caught in the treadmill.
3. Make sure the power cord is far away from hot objects.
4. Keep children or pets away from the treadmill during operation.
5. Position the treadmill on clear, flat floor instead of tilted surfaces. Do not place the treadmill on thick carpet as it may interfere with proper ventilation. Also, do not place the treadmill outdoors or near water.
6. Cut off the power before moving or transporting.
7. No one is allowed to disassemble the treadmill without authorization, which may lead to severe consequences. Please turn to specialized persons if anything goes wrong.
8. The treadmill is merely adapted in circuits of 20 amps.
9. If you get dizzy, chest pain, nausea or short of breath during exercise, please stop immediately and consult your fitness instructor or go to doctor in time.
10. The treadmill is only for one person to exercise each time.

WARNING! IMPERATIVE!

**People who are under medical treatment or have one of the following
symptoms must consult with their specialists before use!**

- (1)suffering from pain in the waist or were injured in the legs, waist or neck at the past; numbness of legs, waist, neck and hands(with persistent problems such as herniated disk, spinal slip and cervical herniation and etc.)
- (2)deform-able arthritis, rheumatism, gout
- (3)osteoporosis abnormalities
- (4)circulatory disorders (heart disease, vascular disorders, hypertension, etc.)
- (5)respiratory disorders
- (6)using artificial heart rate adjusters and implantable medical electronics
- (7)malignant neoplasm
- (8)Used to have symptoms such as a blood circulation disorder or a variety of skin infections, such as a thrombus or a severe aneurysm, an acute hematoma, etc.
- (9)sensory impairment caused by high peripheral circulation disorders such as diabetes
- (10)skin trauma
- (11)high fever due to illness,etc.(38° or higher)
- (12)an abnormal dorsal bone or a curved dorsal bone
- (13)be pregnant or likely to be pregnant or is in a menstrual period
- (14)feeling physically abnormal and needing rest
- (15)apparently in poor health
- (16)with rehabilitation purposes
- (17)In addition to the above,people who feel physically abnormal.---(may cause accidents or poor physical conditions)
- (18)In course of exercise if you feel waist pain, legs and feet numbness, dizziness, heartbeat and any other abnormal pain or dis-coordination, please stop instantly and consult doctors.
- (19)Children should be under adult ' s supervision if they need to exercise on the treadmill---otherwise there would be a risk of injury.

(20) Please don't forget to confirm whether there are people and pets (back, bottom, front) or not during operation and when you load and take out the product.

PROHIBITION!

1. Do not use the product if the housing is cracked and shed (internal structure leaks) or there are welding parts fell off---otherwise you may get injured by accident.
2. Do not jump up and down when the conveyor belt is moving---it could get you tripped over and injured. 3. Do not use or preserve this product in damp places near the bathroom or where there will be water drops dripping.
4. Never expose the product in circumstances with direct sunshine and keep away from objects at high temperature like stoves and electric heating carpet---or it could lead to electric leakage or fire.
5. Do not use the treadmill if the power cord or plug damaged, or the socket loose---it may result in electric shock, short circuit and fire.
6. Do not damage or forcibly bend or twist the power cord or even lay heavy objects on it, and never make the line caught---it would increase the risk for electric shock or fire.
7. Not suitable for two or more people at the same time and don't let others approach---they will probably get tripped over and injured.
8. Not for people who have problems in expressing themselves or operating the product alone---could be in danger.
9. Always keep away from water!
10. Do not drench the main part or the operating console with water or drink.
11. People who don't usually do sports should not abruptly do intense exercise.
12. Never ever exercise just after meals or when you feel tired in physically abnormal condition---may be harmful to your health.
13. This product is designed for domestic use but not crowded sites such as schools, gymnasiums and etc.
14. Don't use it while having foods or doing other activities simultaneously.
15. Keep the power plug clean and do not plug in or out with hands wet.
16. Plug out the power cord when you are not using the machine---the dust and moisture would degrade the insulation, leading to electric leakage or fire.
17. Do not use the treadmill after drinking alcohol and becoming unresponsive.
18. Don't exercise with hard objects in your pants pocket.

GROUNDING METHOD

This product must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock.

This treadmill is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

DANGER – Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is

properly grounded. Do not modify the plug provided with the product – if it does not fit the outlet, please find a proper outlet installed by a qualified electrician. Please make sure that the product is connected to an outlet having the same shape and configuration as the plug. And no change-over adapter socket is approved.

WARRANTY CARD

*User name:

*Contact number:

*User Address:

*Date of purchase:

*Order number:

Service Content: ☐ Return the goods ☐ Exchange ☐ Repair

Instructions for returns and exchanges:

Please fill in the card information, contact the seller through Amazon, explain the reason for the return, and return the product.

PLEASE DO NOT RETURN THIS PRODUCT WITHOUT ASKING
OURCUSTOMER SERVICE FIRST.

Unsupported Maintenance Issues

1. Defective parts not covered under warranty: Should the treadmill's motor or any other integral component fail due to a manufacturing defect, the warranty does not extend to cover the cost of replacement or repair if the defect is not reported within the specified warranty period.
2. Damage due to improper assembly: If the treadmill is damaged during the assembly process due to the customer's negligence or failure to follow the provided instructions, the seller is not responsible for the repair costs or any subsequent damages.

3.Normal wear and tear: The seller is not liable for the natural degradation of the treadmill's parts over time, such as the wearing down of the walking belt or the cushioning system, which are expected to occur with regular use.

4.Damage from misuse or abuse: Any harm inflicted upon the treadmill due to intentional misuse, such as overloading the machine or using it for purposes other than its intended use, is not covered by the seller's warranty.

5.Loss or theft of the treadmill: The seller does not provide coverage for the loss of the treadmill due to theft or if the customer loses the product, as this is beyond the scope of the product's warranty.

6.Water damage: Should the treadmill be exposed to water or other liquids, whether accidentally spilled or due to environmental conditions, the seller is not responsible for any resulting damage.

7.Damage from power surges or electrical issues: The warranty does not cover any damage to the treadmill that occurs due to electrical fluctuations or power surges, which are external factors beyond the seller's control.

8.Modification or alteration to the product: Any alterations made to the treadmill by the customer, such as changing the settings or adding non-standard components, will void the warranty and the seller will not be responsible for any damages.

9.Damage from unauthorized repairs: If the treadmill is serviced or repaired by someone other than an authorized technician, the seller is not liable for any subsequent damages or malfunctions.

10.Accidental damage: Should the treadmill be accidentally dropped, knocked over, or otherwise damaged due to an unforeseen event, the seller's warranty does not cover the cost of repairs.

11.Damage from environmental factors: The warranty does not extend to cover damage caused by environmental conditions such as humidity, extreme temperatures, or exposure to the elements, which can affect the treadmill's performance and longevity.

12.Shipping costs for returns not covered by warranty: The customer is responsible for all shipping costs associated with returning the treadmill for service if the issue is not covered under the warranty.

13.Labor costs for installation or removal: The warranty does not include compensation for labor costs incurred during the installation or removal of the treadmill, which should be arranged and paid for by the customer.

14.Replacement of consumable parts: The warranty does not cover the replacement of parts that are expected to be replaced regularly due to normal usage, such as batteries or belts.

15.Damage from using non-standard voltage: If the treadmill is damaged due to being used with a voltage that differs from the manufacturer's specifications, the seller is not responsible for the repair costs.

16.Damage from exposure to chemicals or cleaning agents: The warranty does not cover any damage caused by the use of inappropriate cleaning products or chemicals that may corrode or damage the treadmill's components.

17.Damage from insects or pests: Any harm inflicted upon the treadmill by insects, rodents, or other pests is not covered by the seller's warranty.

18.Damage from animals: Should the treadmill be damaged by pets or other animals, the seller is not liable for the repair costs or any resulting issues.

19.Loss of use during warranty service: The seller does not compensate for any inconvenience or loss of use of the treadmill while it is being serviced under warranty.

20.Damage due to lack of maintenance: The warranty does not cover any damage that occurs due to the customer's failure to perform regular maintenance as outlined in the user manual.

21.Damage from software or firmware issues: Should the treadmill's software or firmware cause a malfunction, the seller is not responsible for the repair costs unless the issue is a result of a defect in the original programming.

22.Damage from using non-genuine parts or accessories: The warranty does not extend to any damage caused by the use of non-genuine or third-party parts and accessories that are not approved by the manufacturer.

23.Damage from exposure to sunlight or UV radiation: The warranty does not cover any degradation or damage to the treadmill's exterior or components due to prolonged exposure to sunlight or UV radiation.

24.Damage from salt corrosion: The warranty does not cover damage caused by salt corrosion, which can occur in coastal areas or where de-icing salts are used.

25.Damage from earthquakes or natural disasters: The seller is not responsible for any damage caused by natural disasters such as earthquakes, hurricanes, or floods.

26.Damage from transportation after purchase: Any damage that occurs during the transportation of the treadmill after it has been delivered to the customer is not covered by the seller's warranty.

27.Damage from improper storage: Should the treadmill be damaged due to improper storage, such as being stored in an unventilated area or an environment with extreme temperature fluctuations, the seller is not liable for the repair costs.

28.Damage from exposure to dust or debris: The warranty does not cover any damage that occurs due to the accumulation of dust or debris inside the treadmill, which can be prevented with regular cleaning.

29.Damage from exposure to smoke or fumes: The warranty does not extend to any damage caused by smoke, fumes, or other airborne contaminants that may affect the treadmill's functionality.

30.Damage from any cause not specified in the warranty agreement: Any damage that is not explicitly covered in the warranty agreement is the responsibility of the customer, and the seller is not liable for repair costs or damages.

